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# Dongfang - Circular stacker

## Reference

### Description



**Project** Dongfang Kraftwerk

**Investor**

**Place** Dongfang, China

**Year** 2009

**Delivery scope** *Control cabinets for drives AC, control system and HMI*

### Specification



**Control system**



§ *Allen-Bradley ControlLogix*  
(with Allen-Bradley remote I/O's)



**HMI**

- *Operator panel OP170*  
Visualization Allen-Bradley ControlPanel

**Storages of friable materials**

	<p><b>Communication</b></p> <ul style="list-style-type: none"> <li>§ <i>ControlNet, Ethernet</i></li> </ul>
	<p><b>Drives</b></p> <ul style="list-style-type: none"> <li>§ SIEMENS Micromaster</li> </ul>
	<p><b>Technology</b></p> <ul style="list-style-type: none"> <li>§ Machine: circular stacker</li> <li>§ Machine performance: 1 200 t/h</li> <li>§ Installed output : 80 kW</li> <li>§ Drives: belt, rotating mechanism</li> </ul>